

Parts List, Tech Labels & Wiring Diagrams for PGB240 & RGMA20 Series

Model Numbers: PGB240J2HC, PGB240J2LC, PGB240J2SC & RGMA20H270C, RGMA20F270C, RGMA20N270C

No.	Description	Part No.	PGB240J2HC RGMA20H270C	PGB240J2LC RGMA20F270C	PGB240J2SC RGMA20N270C
1	Compressor, ZR125KCTF5	1096773	2		
1	Compressor, ZR125KCTFD	1096550	*	2	
1	Compressor, ZR125KCTFE	1096774	*	*	2
2	Switch, Limit 200	1071387	1	1	1
3	Heat Exchanger	1071598	1	1	1
4	Turbulator, Outlet	1054516	8	8	8
5	Turbulator, Inlet	1083436	8	8	8
6	Gasket, Restrictor	1071167	1	1	1
7	Channel, Restrictor	1070756	1	1	1
8	Crosslighter	1070682	1	1	1
9	Wire, Iginitor	1071149	1	1	1
10	Igniter	1070953	1	1	1
11	Wire, Sensor	1071242	1	1	1
12	Sensor, Flame	1070952	1	1	1
13	Switch, Limit (Rollout) 275	1071238	1	1	1
14	Bracket, Burner Support	1070372	1	1	1
15	Burner	1070679	8	8	8
16	Bracket, Manifold Support	1070368	1	1	1
17	Channel, Burner Support	1070375	1	1	1
18	Orifice, Burner Nat. # 34	1070700	8	8	8
19	Manifold	1070697	1	1	1
20	Valve, Gas (Nat.)	1070690	1	1	1
20	Valve, Gas (L.P.)	1071324	1	1	1
21	Tube, Pilot	64930	1	1	1
22	Connector, Pilot	1070173	1	1	1
23	Orifice, Pilot (L.P. #71)	1071325	1	1	1
23	Orifice, Pilot (NAT. #64)	1071326	1	1	1
24	Block, Terminal	170720	1	1	1
25	Clamp, Capacitor	94364	1	1	1
26	Capacitor, 3 Mfd / 370 Volt	171521008	1	1	1
27	Tube, Sensor	1071343	1	1	1
28	Module, Control	1070955	1	1	1
29	Switch, Pressure	1071058	1	1	1
30	Blower, Exhaust	1070770	1	1	1
31	Gasket, Blower	1070762	2	2	2
32	Plate, Restrictor	1070242	1	1	2
33	Box, Collector	1071065	1	1	1
34	Gasket, Collector Box	1070760	1	1	1
35	Filter, Air (20" X 30" X 2")	1054503	4	4	4
36	Valve, Expansion	1083125	2	2	2
37	Coil, Evaporator	1083068	1	1	1
38	Manifold, Evap	1083072	1	1	1
39	Manifold, Evap	1083071	1	1	1
40	Distributor Asy, Evaporator	1098045	1	1	1
41	Distributor Asy, Evaporator	1098045	1	1	1
42	Switch, Freeze Stat	1071790	2	2	2
43	Switch, Low Pressure	1083422	2	2	2

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No.	Description	Part No.	PGB240J2HC RGMA20H270C	PGB240J2LC RGMA20F270C	PGB240J2SC RGMA20N270C
44	Port Asy	1083526	2	2	2
45	Switch, High Pressure	1083423	2	2	2
46	Grommet, Compressor	79608	8	8	8
47	Bolt, Compressor	1057967	8	8	8
48	Manifold, Condenser	1083130	1	1	1
49	Manifold, Condenser (Liquid)	1083060	1	1	1
50	Coil, Condenser	1083537	1	1	1
51	Drier	1083142	2	2	2
52	Coil, Condenser	1083538	1	1	1
53	Manifold, Condenser	1083056	1	1	1
54	Manifold, Condenser (Liquid)	1083131	1	1	1
55	Condenser, Disch Comp	1082324	1	1	1
56	Manifold Asy, Disch	1083400	1	1	1
57	Manifold Asy, Disch	1083401	1	1	1
58	Fan, Condenser	1083133	2	2	2
59	Motor, Condenser Fan	1083106	2	2	
59		1083926	*	*	2
60	Timer, Comp Anti-Short Cycle	1085325	2	2	2
61	Timer, Blower Time Delay	1071063	1	1	1
62	Relay, SPDT 134	1058148	2	2	2
63	Relay, DPDT	1000742	1	1	1
64	Transformer 230V Pri, 24V Sec 75VA	1072393	1		
64	Transformer 460/575V Pri, 24V Sec 65VA	1054638	*	*	1
64	Transformer 460V Pri, 24V Sec 75VA	1084001	*	1	
65	Contactor, 40 Amp, 3 Pole	1071334	2	2	2
66	Contactor, 30 Amp, 3 Pole (DPS)	1082354	1		
66	Contactor, 30 Amp, 3 Pole (DPS)	1082358	*	1	1
67	Contactor, 20 Amp, 3 Pole	1083121	1	1	1
68	Transformer 460/575V Pri, 230V Sec 110VA	1054639	*	1	1
69	Board, Terminal (Low Voltage)	1066159	1	1	1
70	Pan, Drain	1083413	1	1	1
71	Hose, Drain	1071345	1	1	1
72	Motor, Evap Blower	1098474	1	1	
72		1098475	*	*	1
73	Pulley, Motor	1098616	1	1	1
74	Belt, Drive	1098617	1	1	1
75	Pulley, Blower	1098606	1	1	1
76	Switch, Limit (Auxiliary) 117	1071246	1	1	1
77	Blower, Belt Drive	1081250	1	1	1
80	Wheel, Blower	1162406	1	1	1
81	Shaft, Blower	1162407	1	1	1
82	Bearing, Blower	1162408	2	2	2

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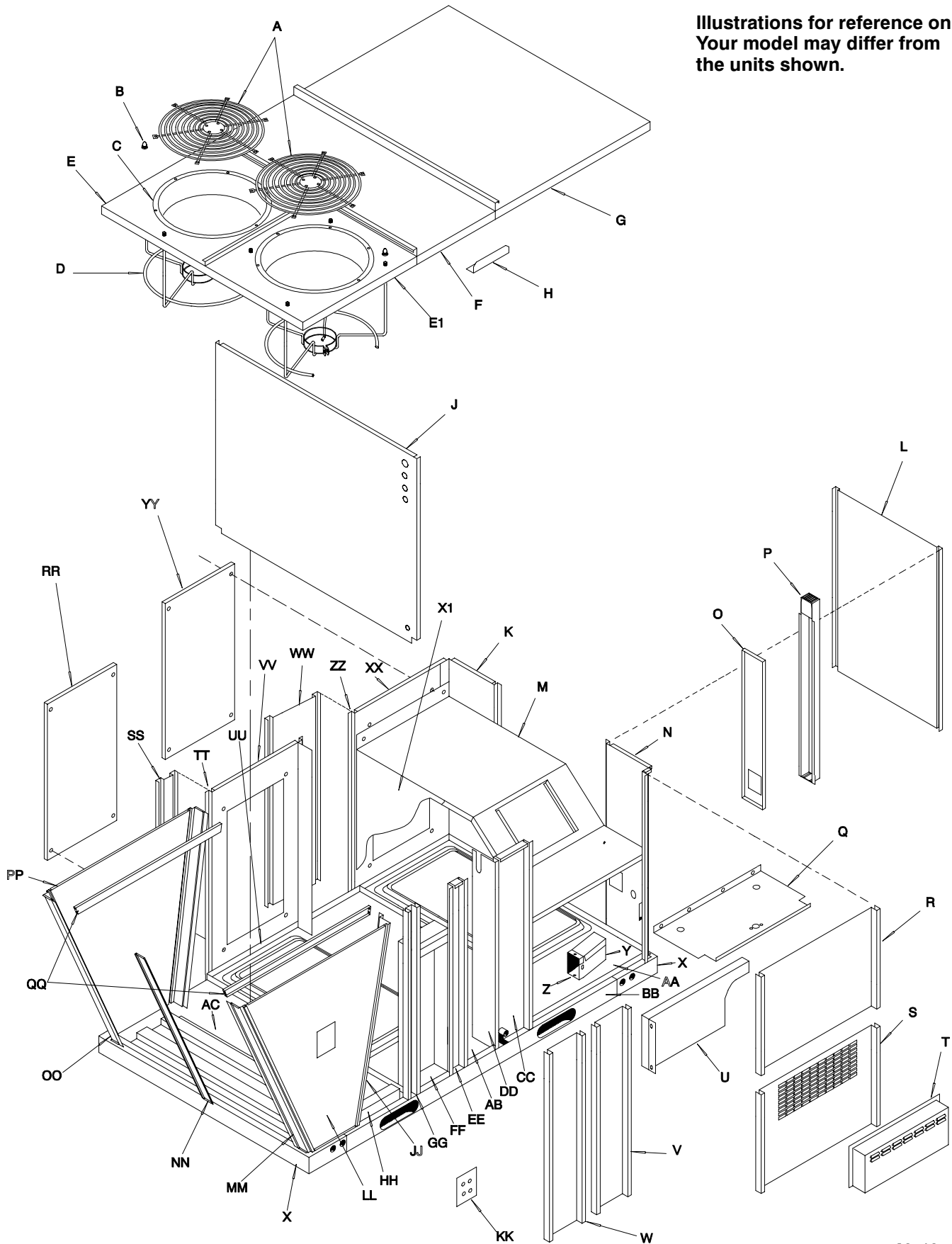
No.	Description	Part No.	PGB240J2HC RGMA20H270C	PGB240J2LC RGMA20F270C	PGB240J2SC RGMA20N270C
A	Grille, Condenser Fan	1072841	2	2	2
AA	Panel, Base (Heat)	*****	1	1	1
AB	Panel, Base (Evap)	*****	1	1	1
AC	Panel, Base (Condenser)	*****	1	1	1
B	Nut, Cap	1083113	8	8	8
B1	Mount, Motor	1099101	1	1	1
B3	Housing, Blower	1162409	1	1	1
B4	Panel, Cutoff	1162410	1	1	1
BB	Rail, Base (Front)	*****	1	1	1
C	Orifice, Condenser Fan	1070458	2	2	2
C1	Bracket, Filter Rack	1083434	1	1	1
C2	Bracket, Filter Rack	1083129	1	1	1
C3	Bracket, Filter Rack	1083435	1	1	1
CC	Post, Evaporator Front	1072822	1	1	1
D	Mount, Condenser Fan	1098965	2	2	2
DD	Panel, Evap Division	1071457	1	1	1
E	Panel, Top Rear	1082267	1	1	1
E1	Panel, Top Front	1082268	1	1	1
EE	Post, Front Control Box	1072824	1	1	1
F	Top, Evaporator	1072831	1	1	1
FF	Box, Control	1070331	1	1	1
G	Top, Heat	1072779	1	1	1
GG	Post, Evap Division	1082282	1	1	1
H	Plate, Connector	1072729	1	1	1
HH	Channel, Wire	*****	1	1	1
J	Panel, Division Cond/Evap	*****	1	1	1
JJ	Post, Condenser Center	1081171	1	1	1
K	Post, Rear Corner Heat	1072775	1	1	1
KK	Plate, Pressure Port	1068190	1	1	1
L	Panel, Heat Access	1072830	1	1	1
LL	Panel, Condenser Access	1082269	1	1	1
M	Deck, Blower	1083175	1	1	1
MM	Post, Condenser Corner	1081169	1	1	1
N	Post, Front Corner Heat	1083177	1	1	1
NN	Post, Condenser Center	1083151	1	1	1
O	Support, Flue	1070767	1	1	1
OO	Post, Condenser Corner	1081170	1	1	1
P	Hood, Flue Exhaust	1070764	1	1	1
PP	Panel, Condenser Access	1081242	1	1	1
Q	Shield, Heat	1070378	1	1	1
QQ	Bracket, Coil Brace	1081334	2	2	2
R	Panel, Blower Access	1072803	1	1	1
RR	Cover, Duct (Return)	1072812	1	1	1
S	Panel, Burner Access	1072805	1	1	1
SS	Post, Condenser Center	1081173	1	1	1
T	Hood, Rain	1072818	1	1	1
TT	Post, Evap Division	1082283	1	1	1

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No.	Description	Part No.	PGB240J2HC RGMA20H270C	PGB240J2LC RGMA20F270C	PGB240J2SC RGMA20N270C
U	Panel, Heat Components	1082321	1	1	1
UU	Rail, Base (Rear)	*****	1	1	1
V	Panel, Evaporator Access	1072789	1	1	1
VV	Panel, Return Air	1072795	1	1	1
W	Panel, Control Box Access	1072783	1	1	1
WW	Panel, Filler	1083174	1	1	1
X	Rail, Base (End)	*****	2	2	2
X1	Panel, Division (Evap/Heat)	*****	1	1	1
XX	Panel, Supply Air	1072799	1	1	1
Y	Extension, Exhaust	*****	1	1	1
YY	Cover, Duct (Supply)	1072810	1	1	1
Z	Extension, Exhaust	*****	1	1	1
ZZ	Post, Evap Rear	1072771	1	1	1
)(	Wire, RSPS	1071188	1	1	1
)(	Wire, MLRS	1071230	1	1	1
)(	Wire, IM	1071181	1	1	1
)(	Gas Conversion Kit (Nat. to L.P.)	1071350	1	1	1
)(	Gas Conversion Kit (L.P. to Nat.)	1071353	1	1	1
)(	Manual, Parts List	50904140300	1	1	1
)(	Manual, Installation	50901140100	1	1	1
	***** = NOT STOCKED, NON-SER- VICEABLE PART				

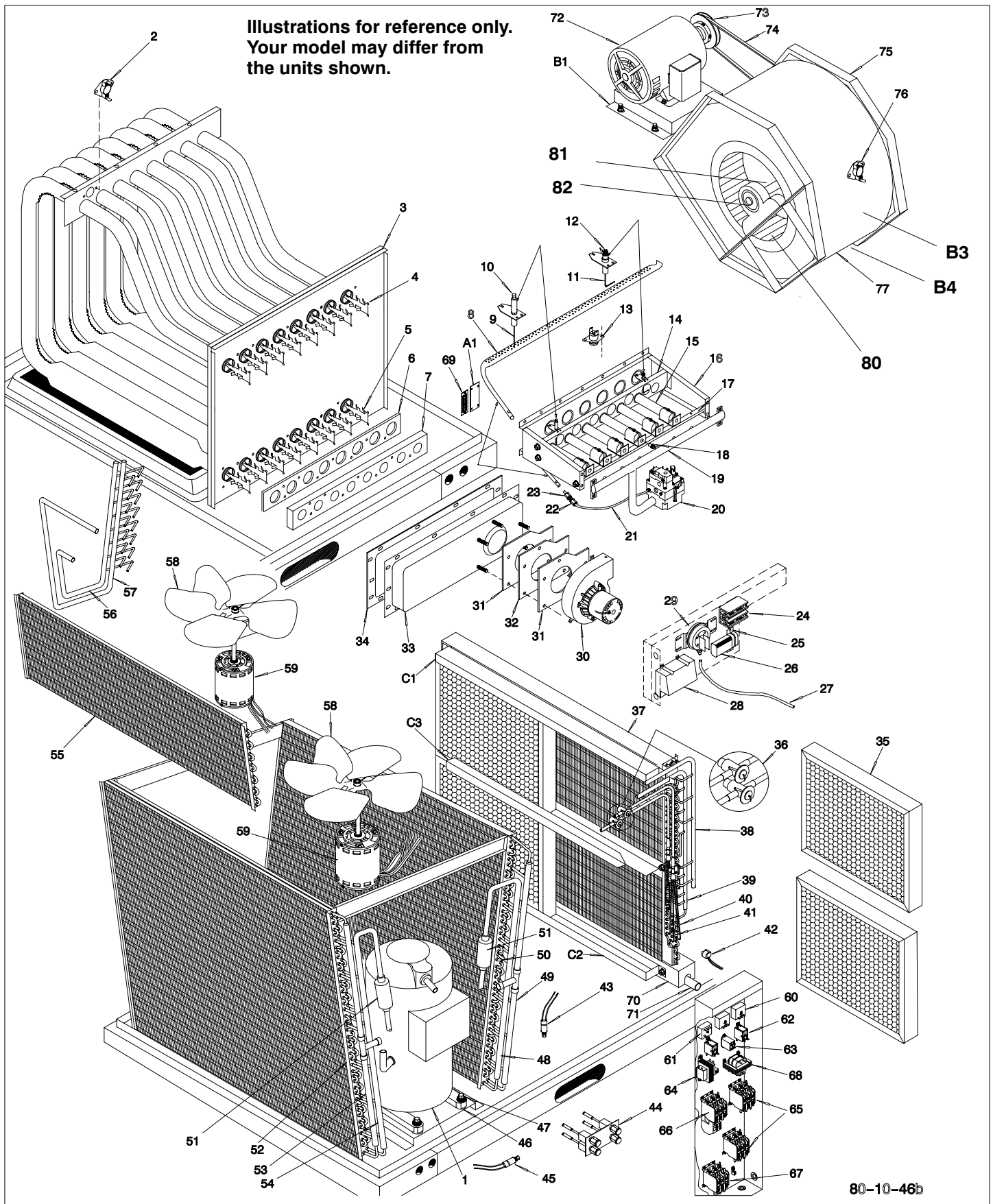
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Illustrations for reference only.
Your model may differ from
the units shown.



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Parts List, Tech Labels & Wiring Diagrams for PGB240 & RGMA20 Series



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208/230 VOLT

Unit Size		20 Ton Gas/Electric															
Voltage/Ph/Hz	208/230/3/60																
Ampacity	127.1																
Max. Fuse	160																
Time Delay Fuse	140																
Compressors (2)	#1 #2																
RLA	37.8 37.8																
LRA	239.0 239.0																
Condensers Fans	#1 #2																
Blades/Size/Pitch	5/24/40 5/24/40																
Motor-Hp	1.5 1.5																
FLA	31.4 31.4																
LRA	23.0 23.0																
RPM	1140 1140																
CFM	8000 8000																
Evaporator Fan (1)																	
Voltage/Phase/Hz	230/3/60																
Max. Cont. BHP	11.5																
FLA / LRA	31.4 / 218																
Fan RPM Range	1314 - 1556																
CFM	8000																
Controls																	
Hi Pressure	420 / 300																
Lo Pressure	5 / 20																
Transformer VA	75																
Comp. Anti-Cycle	5 min.																
Evap. Freeze Stat. (F)	30 / 50																
R-22, oz.	Rating Plate																
Heating Data																	
Stages	#1 #2																
Fire Input (Btu)	180 270																
Fire Output (Btu)	141 216																
Gas Valve	W/R																
Regulation	Snap																
Manifold Press	3.5																
Std Orifice	34																
Pilot Orifice	.018																
Temp. Rixe	15-45 25-55																
Ignition Type	Spark to Pilot																
Fan On/Off	Time 30/150																
Unit Weight	1870 lbs.																

IDB		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
		59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71				
70	MBh	223.0	231.2	253.3	-	217.7	225.7	247.2	-	212.4	220.1	241.2	-	201.8	209.1	229.1	-				
	ST	0.70	0.59	0.41	-	0.72	0.60	0.42	-	0.75	0.62	0.43	-	0.77	0.65	0.45	-				
	AMPS	75.4	76.8	78.7	-	80.4	81.9	84.1	-	84.7	86.4	88.7	-	89.0	90.8	93.3	-				
	HI PR	194	209	221	-	221	238	251	-	252	271	286	-	283	305	322	-				
	LOPR	60	64	70	-	63	67	73	-	66	70	76	-	69	73	80	-				
75	MBh	226.8	233.5	252.8	271.3	221.4	228.0	246.7	264.8	216.0	222.4	240.7	258.4	205.2	211.3	228.7	245.4				
	ST	0.80	0.72	0.54	0.35	0.82	0.73	0.56	0.36	0.85	0.76	0.57	0.37	0.88	0.79	0.60	0.38				
	AMPS	75.9	77.3	79.3	81.6	81.0	82.5	84.7	87.2	85.4	87.0	89.3	92.0	89.7	91.5	94.0	96.9				
	HI PR	196	211	223	233	223	240	254	265	254	274	289	302	286	308	325	339				
	LOPR	61	65	71	75	63	67	74	78	66	71	77	82	70	74	81	86				
80	MBh	230.8	235.9	252.0	269.4	225.3	230.3	246.0	263.0	219.8	224.6	240.0	256.6	208.8	213.4	228.0	243.7				
	ST	0.88	0.82	0.67	0.50	0.90	0.85	0.69	0.51	0.93	0.87	0.71	0.53	0.97	0.91	0.74	0.55				
	AMPS	76.5	77.9	79.9	82.2	81.6	83.1	85.3	87.9	86.0	87.7	90.0	92.7	90.4	92.2	94.7	97.6				
	HI PR	198	213	225	235	226	243	256	267	257	277	292	305	289	311	329	343				
	LOPR	62	65	71	76	64	68	74	79	67	71	78	83	70	75	82	87				
85	MBh	234.9	239.4	250.7	267.5	229.3	233.7	244.8	261.1	223.7	228.0	238.8	254.8	212.5	216.6	226.9	242.0				
	ST	0.92	0.89	0.80	0.65	0.94	0.91	0.82	0.67	0.98	0.94	0.85	0.69	1.00	0.98	0.88	0.72				
	AMPS	77.0	78.4	80.5	82.8	82.2	83.7	85.9	88.5	86.6	88.3	90.7	93.4	91.1	92.9	95.4	98.4				
	HI PR	200	216	228	237	228	245	259	270	260	279	295	308	292	314	332	346				
	LOPR	62	66	72	77	65	69	75	80	68	72	79	84	71	76	83	88				

CFM		EXTERNAL STATIC PRESSURE IN INCHES WATER COLUMN (PASCALS)															
		.25 (62)		.50 (124)		.75 (186)		1.0 (249)		1.25 (311)		1.50 (373)		1.75 (435)		2.0 (497)	
		RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
6750																	
7000						1220	5800	1265	6250	1350	6650	1380	7200	1390	7100	1410	7300
7250	1190	5760	1220	5920	1260	6300	1290	6550	1390	7500	1410	7700	1425	7750	1480	8600	
7500	1220	6150	1255	6500	1300	6950	1390	8010	1420	8250	1440	8400	1460	8650			
7750	1250	6750	1280	6850	1360	8000	1420	8450	1450	8700	1460	9750	1475	8800			
8000	1280	7300	1380	8800	1420	8800	1433	8870	1455	8950	1470	9000	1480	9050			
8250	1400	8890	1420	9150	1432	9200	1455	9250	1470	9270	1480	9300					

High Static Data / Standard		NOTE: DO NOT EXCEED LISTED AMPS ON BLOWER MOTOR, 31.8 AMPS / 208-230V															
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PULLEY TURNS OPEN		0	1	2	3	4	5	6	Factory Setting Turns Open	
FAN	STD PULLEY	1556	1518	1481	1439	1398	1357	1314	10 HP STD Pulley 5	
RPM	LOW STATIC PULLEY	1332	1289	1246	1204	1162	1119	1076	10 HP Low Static Pulley Field Installed/Adjusted	

1099000
7-19-99

Parts List, Tech Labels & Wiring Diagrams for PGB240 & RGMA20 Series

460 VOLT

Unit Size		20 Ton Gas/Electric	
Voltage/Ph/Hz	460/3/60		
Ampacity	59.7		
Max. Fuse	70		
Time Delay Fuse	70		
Compressors (2)	#1 #2		
RLA	17.2 17.2		
LRA	125.0 125.0		
Condensor Fans	#1 #2		
Blades/Size/Pitch.	5/24/40 5/24/40		
Motor-Hp	1.5 1.5		
FLA	2.6 2.6		
LRA	11.5 11.5		
RPM	1140 1140		
CFM	8000 8000		
Evaporator Fan (1)			
Voltage/Phase/Hz.	460/3/60		
Max. Cont. BHP	11.5		
FLA / LRA	15.7 / 109.0		
Fan RPM Range	1314 - 1556		
CFM	8000		
Controls			
Hi Pressure	420 / 300		
Lo Pressure	5 / 20		
Transformer VA	75		
Comp. Anti-Cycle	5 min.		
Evap. Freeze Stat. (F)	30 / 50		
R-22, oz..	Rating Plate		
Heating Data			
Stages	#1 #2		
Fire Input (Btu)	180 270		
Fire Output (Btu)	141 216		
Gas Valve	W/R		
Regulation	Snap		
Manifold Press	3.5		
Std Orifice	34		
Pilot Orifice	.018		
Temp. Rixe	15-45 25-55		
Ignition Type	Spark to Pilot		
Fan On/Off	Time 30/150		
Unit Weight	1870 lbs.		

IDB		Outdoor Ambient Temperature - Degrees F. Dry Bulb																			
		75				85				95				105				115			
		Entering Indoor Temperature - Degrees F. Wet Bulb																			
70	MBh	223.0	231.2	253.3	-	217.7	225.7	247.2	-	212.4	220.1	241.2	-	201.8	209.1	229.1	-	186.9	193.7	212.3	-
	S/T	0.70	0.59	0.41	-	0.72	0.60	0.42	-	0.75	0.62	0.43	-	0.77	0.65	0.45	-	0.78	0.65	0.45	-
	AMPS	35.4	36.0	36.9	-	37.7	38.4	39.3	-	39.6	40.4	41.4	-	41.6	42.4	43.5	-	43.6	44.4	45.6	-
	HI PR	194	209	221	-	221	238	251	-	252	271	286	-	283	305	322	-	313	337	356	-
75	LOPR	60	64	70	-	63	67	73	-	66	70	76	-	69	73	80	-	71	76	83	-
	MBh	226.8	233.5	252.8	271.3	221.4	228.0	246.7	264.8	216.0	222.4	240.7	258.4	205.2	211.3	228.7	245.4	190.1	195.7	211.8	227.4
	S/T	0.80	0.72	0.54	0.35	0.82	0.73	0.56	0.36	0.85	0.76	0.57	0.37	0.88	0.79	0.60	0.38	0.89	0.79	0.60	0.39
	AMPS	35.6	36.3	37.2	38.2	37.9	38.6	39.6	40.8	39.9	40.7	41.7	43.0	41.9	42.7	43.9	45.2	43.9	44.7	46.0	47.4
80	HI PR	196	211	223	233	223	240	254	265	254	274	289	302	286	308	325	339	316	340	359	375
	LOPR	61	65	71	75	63	67	74	78	66	71	77	82	70	74	81	86	72	77	84	89
	MBh	230.8	235.9	252.0	269.4	225.3	230.3	246.0	263.0	219.8	224.6	240.0	256.6	208.8	213.4	228.0	243.7	193.5	197.7	211.2	225.8
	S/T	0.88	0.82	0.67	0.50	0.90	0.85	0.69	0.51	0.93	0.87	0.71	0.53	0.97	0.91	0.74	0.55	0.97	0.91	0.74	0.56
85	AMPS	35.9	36.5	37.4	38.5	38.2	38.9	39.9	41.1	40.2	41.0	42.1	43.3	42.2	43.0	44.2	45.5	44.2	45.1	46.3	47.7
	HI PR	198	213	225	235	226	243	256	267	257	277	292	305	289	311	329	343	319	344	363	379
	LOPR	62	65	71	76	64	68	74	79	67	71	78	83	70	75	82	87	73	77	85	90
	MBh	234.9	239.4	250.7	267.5	229.3	233.7	244.8	261.1	223.7	228.0	238.8	254.8	212.5	216.6	226.9	242.0	196.8	200.6	210.1	224.2
85	S/T	0.92	0.89	0.80	0.65	0.94	0.91	0.82	0.67	0.98	0.94	0.85	0.69	1.00	0.98	0.88	0.72	1.00	0.98	0.89	0.72
	AMPS	36.1	36.8	37.7	38.8	38.5	39.2	40.2	41.4	40.5	41.3	42.4	43.6	42.5	43.4	44.5	45.9	44.5	45.4	46.7	48.1
	HI PR	200	216	228	237	228	245	259	270	260	279	295	308	292	314	332	346	323	347	367	382
	LOPR	62	66	72	77	65	69	75	80	68	72	79	84	71	76	83	88	74	78	85	91

CFM	EXTERNAL STATIC PRESSURE IN INCHES WATER COLUMN (PASCALS)															
	.25 (62)		.50 (124)		.75 (186)		1.0 (249)		1.25 (311)		1.50 (373)		1.75 (435)		2.0 (497)	
	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W	RPM	W
6750													1390	7100	1410	7300
7000					1220	5800	1265	6250	1350	6650	1380	7200	1410	7400	1430	7600
7250	1190	5760	1220	5920	1260	6300	1290	6550	1390	7500	1410	7700	1425	7750	1480	8600
7500	1220	6150	1255	6500	1300	6950	1390	8010	1420	8250	1440	8400	1460	8650		
7750	1250	6750	1280	6850	1360	8000	1420	8450	1450	8700	1460	9750	1475	8800		
8000	1280	7300	1380	8800	1420	8800	1433	8870	1455	8950	1470	9000	1480	9050		
8250	1400	8890	1420	9150	1432	9200	1455	9250	1470	9270	1480	9300				

High Static Data / Standard		NOTE: DO NOT EXCEED LISTED AMPS ON BLOWER MOTOR, 14.7 AMPS / 460V															
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PULLEY TURNS OPEN								Factory Setting Turns Open							
FAN	STD PULLEY		1556	1518	1481	1439	1398	1357	1314	10 HP STD Pulley		5			
RPM	LOW STATIC PULLEY		1332	1289	1246	1204	1162	1119	1076	10 HP Low Static Pulley		Field Installed/Adjusted			

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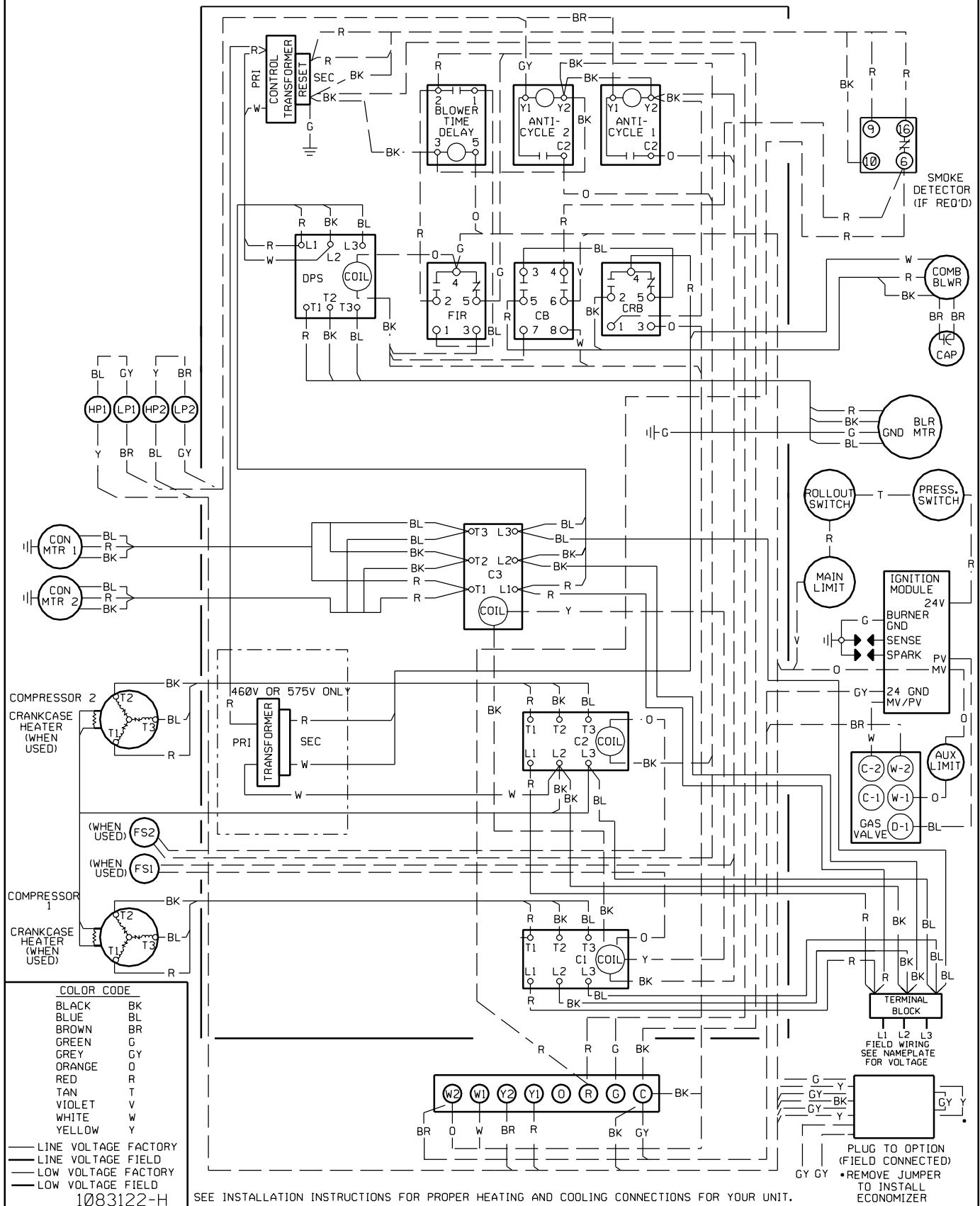
575 VOLT

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Parts List, Tech Labels & Wiring Diagrams for PGB240 & RGMA20 Series

CONNECTION WIRING DIAGRAM

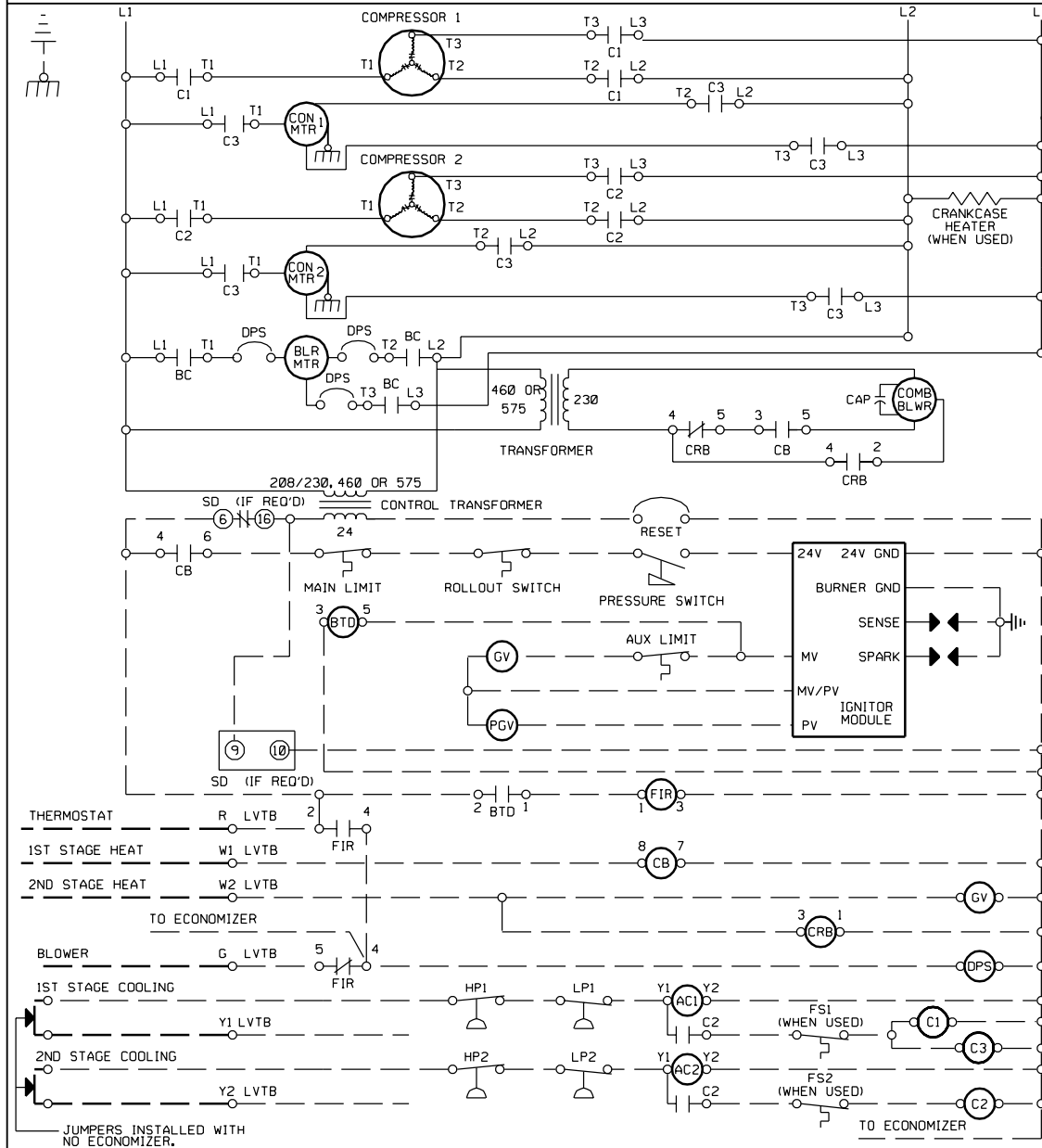
DANGER: ELECTRICAL SHOCK HAZARD
DISCONNECT POWER BEFORE SERVICING



Parts List, Tech Labels & Wiring Diagrams for PGB240 & RGMA20 Series

LADDER WIRING DIAGRAM

DANGER: ELECTRICAL SHOCK HAZARD
DISCONNECT POWER BEFORE SERVICING



NOTES:

1. ALL MOTORS HAVE EXTERNAL OVERLOAD PROTECTION. COMPRESSORS HAVE INTERNAL THERMAL PROTECTION.
2. REPLACEMENT WIRE MUST BE THE SAME SIZE AND TYPE OF INSULATION AS ORIGINAL.
3. REFER TO UNIT RATING PLATE FOR MINIMUM CIRCUIT AMPACITY AND MAXIMUM OVERCURRENT PROTECTION SIZE.
4. DIFFERENTIAL ENTHALPY ONLY. 620 RESISTOR MUST BE REMOVED.

COMPONENT CODE

AC-ANTICYCLE DELAY
B-INDOOR BLOWER FAN RELAY
BTD-BLOWER TIME DELAY
C-COMPRESSOR CONTACTOR
CAP-CAPACITOR
CB-COMBUSTION RELAY LOW SPEED
CON MTR-CONDENSER MOTOR
CRB-COMBUSTION RELAY HIGH SPEED
FIR-FAN ISOLATION RELAY
FS-FREEZE STAT
GV-GAS VALVE
HP-HIGH PRESSURE SWITCH
LP-LOW PRESSURE SWITCH
LVTB-LOW VOLTAGE TERMINAL BOARD
MA-MIXED AIR
PGV-PILOT GAS VALVE
DPS-DEFINITE PURPOSE STARTER
BC-BLOWER CONTACTOR
SD-SMOKE DETECTOR

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